

Technical Support Bulletin

EM-Tec 3V22 triple compact vise type sample holder

Products #12-002400 and #12-003400



Description

The EM-Tec 3V22 triple compact vise sample holders consists of three each EM-Tec V22 compact vise sample holders combined on a plate. Each of the EM-Tec V22 compact vise clamp includes a knurled brass knob to move the spindle screw for opening and closing this compact vise clamp. This arrangement allows for clamping different sizes samples or many samples sided by side to increase throughput and reduce pumping/venting time of the SEM. Available with either the standard 3.2mm pin or an M4 threaded hole for mounting on the SEM sample stage or on an EM-Tec SEM stage adapter.

Operation

Consider wearing gloves to avoid contamination.

- To open one of three EM-Tec V22 compact vises, rotate the knurled brass knob at the front of the holder. Turning the knurled brass knob anti-clockwise will open the jaws; the moving jaw moves towards the back.
- Place the sample in the opening (up to 22mm).
- To close the jaws, turn the knurled brass knob clockwise and clamp the sample. Be careful not to overtighten the screw.

Even very thin samples can be securely held in the EM-Tec V22 compact vise type sample holder. For delicate samples, consider lining the jaws with EM-Tec conductive soft jaw lining kit; #12-003207.

Specifications

Maximum clamping capacity between vise jaws: Dimensions closed (w/o pin): Dimensions fully opened (w/o pin): SEM stage compatibility - standard pin: - EM-Tec stage adapters M4: - Hitachi M4 Material for compact vise type holder: Material for spindle:

Materials for screws:

22mm (3x) 39 x 76 x 27mm 61 x 76 x 27mm #12-002400 #12-003400 #12-003400 Vacuum grade aluminium Low friction brass Anti-magnetic stainless steel



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Maintenance

The EM-Tec V22 compact vise clamp is maintenance free. Do not use oil or grease on the screw or brass spindle; this will cause contamination in the SEM. Do not allow debris to accumulate underneath the sliding vise jaw.

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